

Dartron

Issuing Entity:
Dartron Industries, Inc

P. O. Box 13114
Salem, Oregon 97309
Phone: 503-362-2341
Fax: 503-362-2536

www.dartronrides.com

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Supersedes: None

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SERVICE BULLETIN

Ride Manufacturer: Dartron Industries, Inc.

Affected Production Dates: 1991-1993

Ride Name: StarTrooper

Affected Serial #'s 11141-5S, 206061-5S, 210211-5S,

210301-5S, 210091-5S, 212081-5S, 212071-5S, 301181-5S

Model #

Summary of Issue: StarTrooper Torque Cable Bushings.

Reason for release: Dartron does not recommend changing bushings to the flange type, however, if bushings are lost and need replacing the flange type should be used. Call Dartron and the bushings will be shipped to you at no charge.

Action to be taken: One torque cable is removed from the sweep and two cables are removed from the bows for transporting a StarTrooper. The pin that secures these removable cables goes through a bushing. It is possible when driving in the pin you dislodge the bushing. Replacement bushings should have a flange on top to keep the bushing from being driven down and out of its bracket.

Parts required: Thirty (30) flange bushings

Directions:

1. Bushings fit into the bracket with a press fit. With the bushing flange up, drive the bushing into the bracket hole with a hammer.