

Superseded B376R1077-0



Number: 861-0273-00

Date: 12-1-85

Supersedes:

America's Largest Manufacturer of Amusement Rides

# SERVICE BULLETIN

Effective Serial Numbers: All Units

Ride: YO YO

Subject: Sweep Lift Cylinder Re-Certification

On January 1, 1981, CHANCE MFG. issued Service Bulletin B61-0217-00. This bulletin required the inspection, reconditioning and certification of all YO YO sweep cylinders no later than five years after the ride or cylinder was put into service. Complete cylinder reconditioning ten years after the cylinder was put into service was also specified.

Each certification was valid for a five year period, and expiration dates were stamped on the identification tags attached to each cylinder as shown.

DO NOT OPERATE THE RIDE AFTER THE EXPIRATION DATE ON THE CYLINDER.

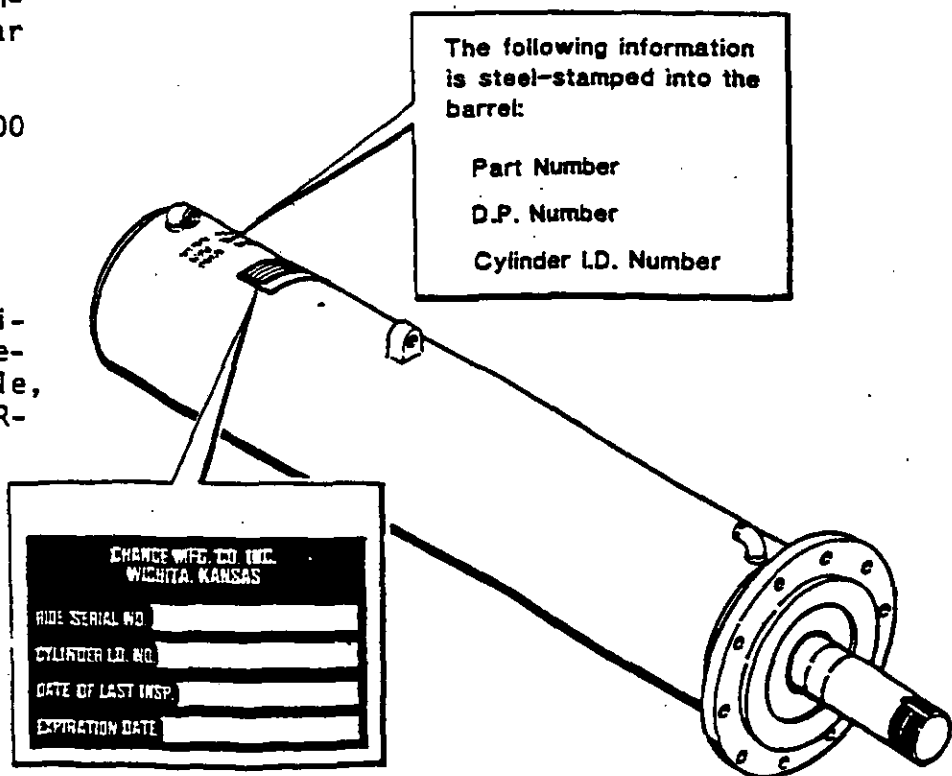
We suggest that all owner/operators immediately check the expiration date on their cylinder.

CHANCE MFG. will inspect, recondition and re-certify the cylinders for an additional five year period when the cylinders are returned to the factory. Cost during 1986 will vary from \$2000 to \$2400, depending upon the amount of reconditioning required.

The following information is steel-stamped into the barrel:

- Part Number
- D.P. Number
- Cylinder I.D. Number

NOTE: If the cylinder identification markings are damaged, removed or are otherwise illegible, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.



CHANCE MFG. CO. INC.	
WICHITA, KANSAS	
RIDE SERIAL NO.	_____
CYLINDER I.D. NO.	_____
DATE OF LAST INSP.	_____
EXPIRATION DATE	_____



Number: B61-0265-0A

Date: 4-15-86

Supersedes: B61-0265-00  
(2-20-85)

*America's Largest Manufacturer of Amusement Rides*

# SERVICE BULLETIN

Effective Serial Numbers: All Units

Ride: YO YO

Subject: Chain and Seat Inspection

As a safety precaution, CHANCE MANUFACTURING CO., INC. recommends that the following inspection be performed on all YO YO amusement rides at every set-up or weekly, whichever occurs first.

The inspection must be performed by competent personnel, capable of understanding the function of the parts and their proper installation. A parts list is included for identification of parts and as a convenience for ordering any necessary parts.

## Inspection Points

1. CHAIR HANGER - Inspect for damage or wear in the holes for the snap hook.
2. SNAP HOOK - Check the inside of the hook for damage or wear. The spring catch must operate freely and close the hook completely.
3. ADAPTER PLATES AND ATTACHING HARDWARE -

NOTE: Early production rides were equipped with either shackles or cold shuts to attach the chains to the snap hooks. Inspect these for damage or wear, and refer to Service Bulletin No. 94. If your ride is equipped with either shackles or cold shuts, go to Step 4.

